

Date: Wednesday, 06/08/2008 2:06:44 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : SLIDE BAR ASS'Y
<b>Job Number</b> : 41027	
<b>Estimate Number</b> : 12262	
<b>P.O. Number</b> :	<b>Part Number</b> : D205523043
<b>This Issue</b> : 06/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 40890	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 22/08/2008 <b>Qty:</b> 6 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>Julie Lecocq 08.8.06</u>	
<b>Comment</b> : Est. B 02.04.04 Updated Drawing and Added Inspection Level 21 SM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0	D30111	Rappel
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Slide Bar

Pick:

Qty	Part Number	Description	Batch
1	D3011-1	Rappel bar	40938

3.0	AN960JD616L	Washer
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN960JD616L	Washer	M102630

4.0	MS21042L6	Nut
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
2	MS21042L6	Lock Nut	105077

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SLIDE BAR ASSY

Job Number: 41027

Part Number: D205523043

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

33116

Stud Fitting



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Stud Fitting

Pick:

Qty

Part Number

Description

Batch

2

33116

Stud Fitting

M109009

FF 08/08/25

6

6.0

D30121

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Decal

Pick:

Qty

Part Number

Description

Batch

2

D3012-1

Decal

41055

JS 08/08/13

6

7.0

D30123

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Decal

Pick:

Qty

Part Number

Description

Batch

2

D3012-3

Decal

41056 40939

JS 08/08/13

6

8.0

D30125

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Decal

Pick:

Qty

Part Number

Description

Batch

2

D3012-5

Decal

41056

JS 08/08/13

6

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D205-523-043

FF 08/08/25

6

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/08/05

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SLIDE BAR ASSY

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Part Number: D205523043

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

PACKAGING 1

PACKAGING RESOURCE #1



(6x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Store*

*g/8/lac*

*10*

*SD*

12.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/08/26*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*W 08-08-26*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries